



TruBend 2100 Quick Start Guide

This one-page quick start guide is intended to provide an overview of the important points relating to delivery and installation of your TruBend 2100 press brake. Please be sure to also read the complete Installation Manual for this machine for further important information relating to your new equipment.

Shipping & Rigging

The TruBend 2100 has integrated eyelets at the top of the machine frame to allow lifting by crane. The machine can also be transported on armored rollers where an overhead crane is unavailable. Please remember that press brakes have an unusual center of gravity and rigging by experienced professionals is strongly recommended; refer the to Installation Manual for further transportation information

The weight of the TruBend 2100 is:

16,534 lbs.

The dimensions of the machine are:

L = 139" / W = 82" / H = 93.3"

Utilities

Guess what? It's only electricity! Your new TruBend 2100 comes pre-filled with full-synthetic hydraulic fluid, so don't worry about oil, and no pneumatic connection is used. Do make sure you have the correct power supply available where you would like the machine installed, according to our specifications below.

TruBend 2100 electrical supply:

460V at 60 Hz (+10% / -5%)

3-Phase, Wye-Connected

Max. Load: 24 kVA

Fuse Protection: 3 x 50 Amps

Foundation

The TruBend 2100 is built on a frame that is strong: Durable enough to hold its precision through years of use. Because of this performance, it also requires a solid foundation. We specify a floor thickness of 8" for installation of the machine directly onto concrete. If your floor thickness is less, we offer drawings for mounting plates that you can fabricate and fix to your floor to properly support the press brake: Just ask about our floor plate solution when you place your order, and we'll send you the drawings. When our technician arrives to install your machine, it should already be rigged into the desired location, either on the concrete or on the floor plates.